## **CLAIMS**

What we claim

1. A device for providing lateral separation between two strings of tubulars, comprising:

a heavy-duty cart from which tubulars can be suspended; and rails capable of carrying said heavy-duty cart;

wherein movement of said cart can provide lateral separation between a string of tubulars hung from said cart and a string of tubulars in use in a drilling rig.

- 2. The device of Claim 1, wherein said cart has an opening through one side through which tubulars can be inserted.
- 3. The cart of Claim 1, wherein said cart can carry a load of greater than 100 metric tons.
- 4. The cart of Claim 1, wherein said cart comprising a substantially rectangular base having an opening therethrough and wherein a side of said cart contains a passageway through which tubulars can be inserted into said opening.

Patent Application Docket Number: ASFIC.0107

Page 9 of 12

- 5. An offshore drilling structure comprising:

  a deck having a moonpool through which drilling can take place
  rails that traverse at least a portion of said moonpool; and
  a cart, moveable on said rails, from which tubulars can be suspended;

  5 wherein movement of said cart can provide lateral separation between a string of tubulars hung from said cart and a string of tubulars in use on said offshore drilling structure.
  - 6. The offshore drilling structure of Claim 5, wherein said drilling structure is a semi-submersible drill rig.
  - 7. The offshore drilling structure of Claim 5, wherein said cart comprises a substantially rectangular base having an opening therethrough and wherein a side of said cart contains a passageway through which a length of pipe can be inserted into said opening
  - 8. The offshore drilling structure of Claim 7, wherein said opening is substantially funnel-shaped.
  - 9. The offshore drilling structure of Claim 5, wherein said cart can carry a load greater than 100 mega-tons.
  - 10. The offshore drilling structure of Claim 5, further comprising a first hoist, which is associated with a first load path and a first rotary table, and a second hoist, which is associated with a second load path and a second rotary table.

Patent Application Docket Number: ASFIC.0107 Page 10 of 12

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11. A method of drilling a borehole from an offshore structure, said method comprising the steps of:

building a first string of tubulars, at a first rotary table, that will be used in a drilling a borehole, said string of tubulars extending through a moonpool that provides access to an underwater site;

suspending a portion of said first string of tubulars from a cart that straddles said moonpool;

moving said first string of tubulars laterally to obtain lateral separation between said first string of tubulars and a second string of tubulars that is in use on said offshore structure.

- 12. The method of Claim 11, further comprising building said first string of tubulars to include marine risers and a blow-out protector.
- 13. The method of Claim 11, further comprising building said second string of tubulars to include a Xmas tree assembly.
- 14. The method of Claim 11, wherein said offshore structure is a semi-submersible rig.

Patent Application Docket Number: ASFIC.0107 Page 11 of 12

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10